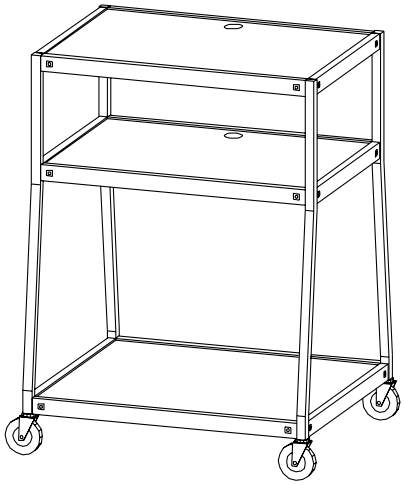
BRETFORD™

BB44 BB48 BB54

WIDE BODY TV CARTS

Assembly Instructions



BRETFORD BASICS™

PARTS LIST

Qty	Part#	Description
2	010-1891	Top & Middle Shelves
1	010-1892	Bottom Shelf
2	022-1528	R/Front & L/Rear Legs (BB44)*
	022-1564	R/Front & L/Rear Legs (BB48)*
	022-1379	R/Front & L/Rear Legs (BB54)*
2	022-1529	L/Front & R/Rear Legs (BB44)**
	022-1565	L/Front & R/Rear Legs (BB48)**
	022-1380	L/Front & R/Rear Legs (BB54)**
2	015-0002	4" Casters w/o Lock
2	015-0003	4" Casters w/ Lock
	OR	
2	015-0017	5" Casters w/o Brake
2	015-0018	5" Casters w/ Brake

* *These legs are marked with a "X"*

** *These legs are marked with an "O"*

HARDWARE LIST

Ref	Qty	Part#	Description
AA	24	030-0300	5/8" Square Bolt
BB	24	030-0002	5/16-18 Hex Serrated Nuts
	1	010-1106	Hex Wrench

TOOLS REQUIRED

Hex Wrench (Provided)
Adjustable Wrench
Rubber Mallet

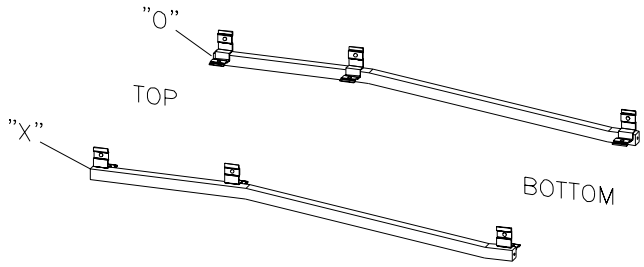


FIGURE 1

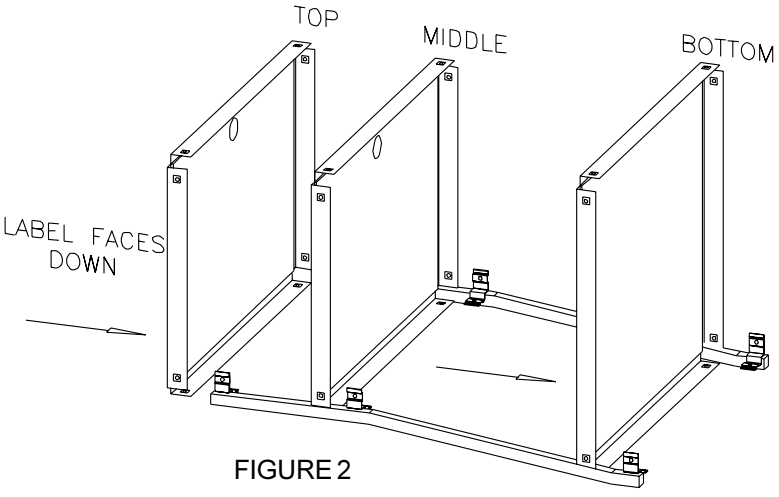
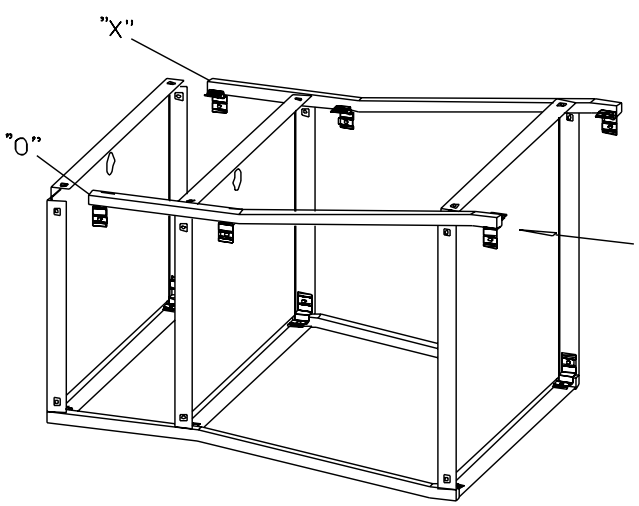
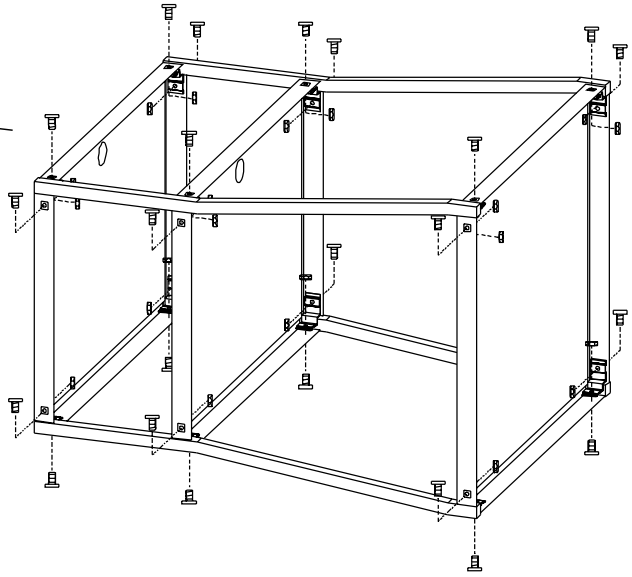


FIGURE 2

STEP 1

Position the front legs (stamped "O" & "X") with the brackets facing up and in as shown in **Figure 1**. Slide each shelf onto the legs making sure the brackets are inside of the shelves **(FIGURE. 2)**.
NOTE: The grommet holes should face up.



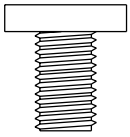


STEP 2

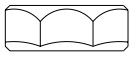
Slide the 2 remaining legs onto the shelves as shown. Make sure the brackets are inside the shelves.
(Note the orientation of the "X" and "O" legs)

STEP 3

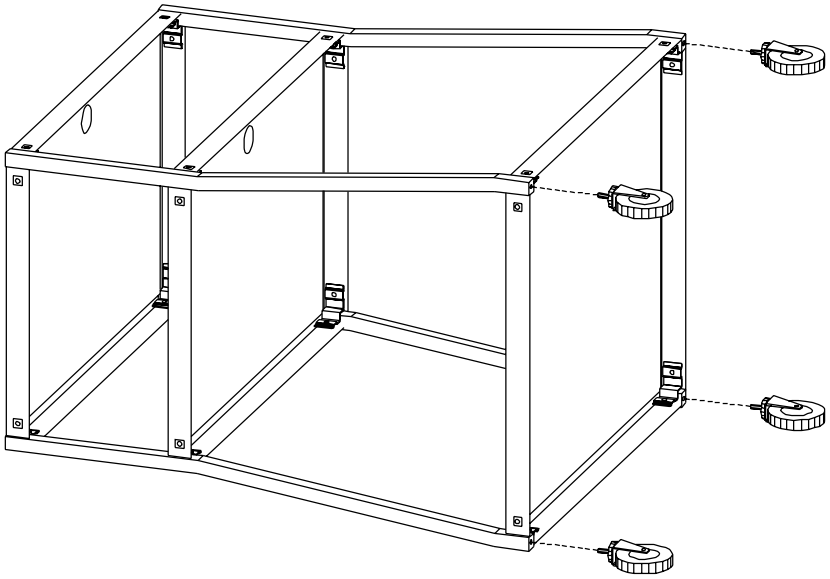
Secure each corner of the shelves with bolts (AA) and nuts (BB) as shown.



AA



BB



STEP 4

Tap each caster into the bottom of each leg with a rubber mallet. Make sure each caster is **SECURELY** in place and stand unit upright.

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